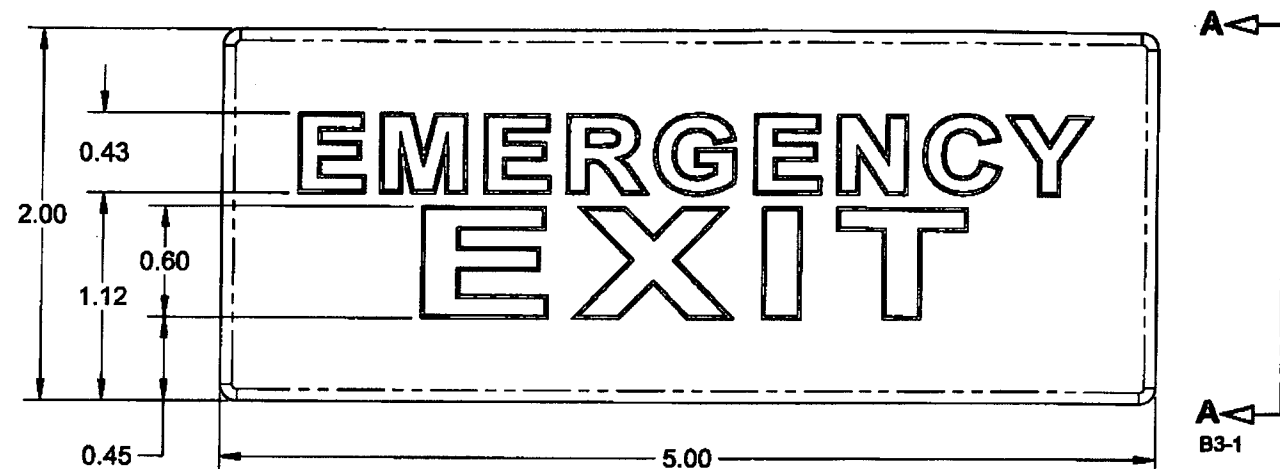
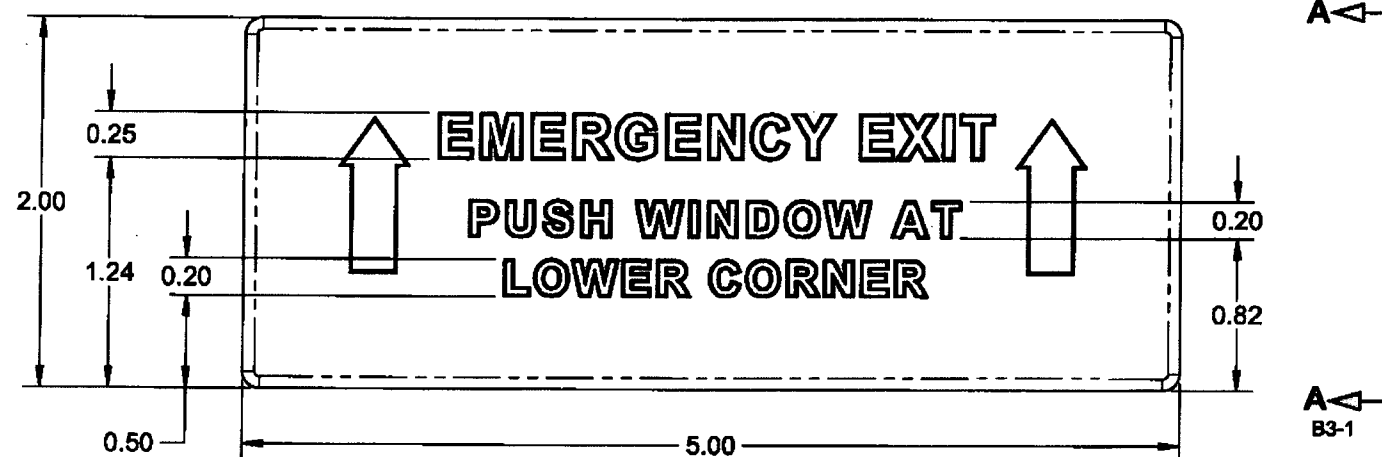


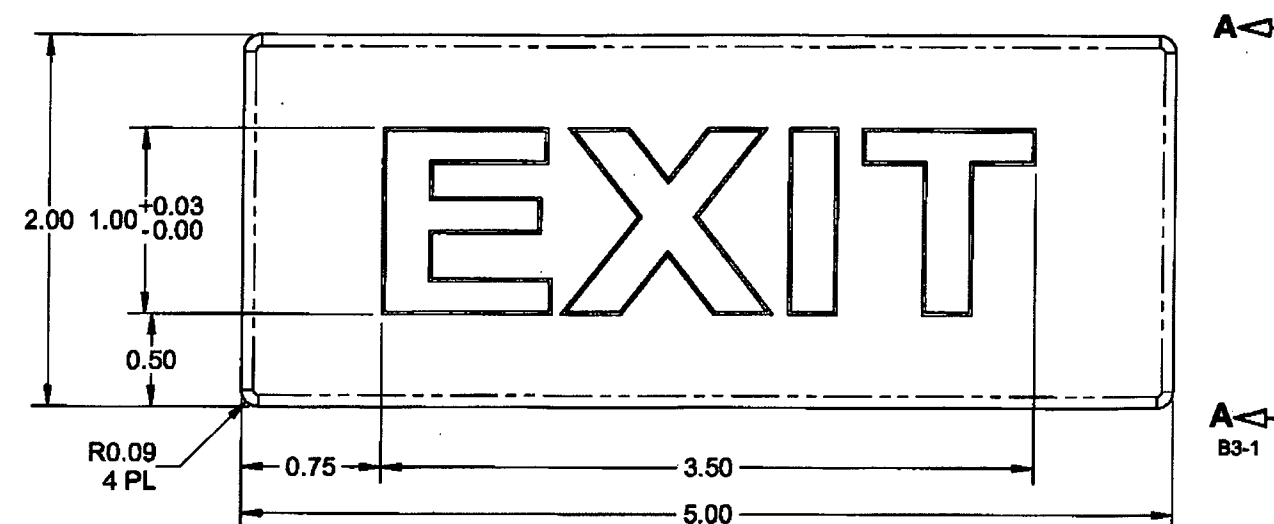
# SPECIFICATION CONTROL DRAWING



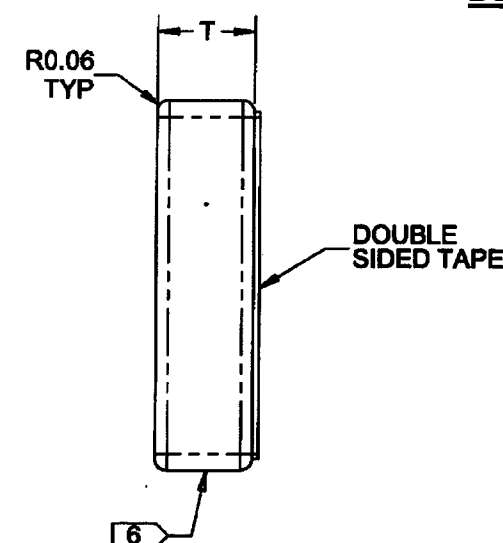
**D3118-1 SIGN ASSEMBLY** 9  
REPLACES PREMIER P/N 027-57000-01,  
BHT P/N 46660-01008-00



**D3118-3 SIGN ASSEMBLY** 9  
REPLACES PREMIER P/N 027-57000-03,  
BHT P/N 212-072-637-107



**D3118-5 SIGN ASSEMBLY** 9



**VIEW A-A** C5-1  
C1-1  
B5-1

## NOTES:

- 1) MATERIAL: POLYCARBONATE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: WITH DART P/N "D3118-X" AND B/N "BXXXXX" PER DART QSI 044 6.1
- 7) WEIGHT: 0.30 lbs EACH
- 8) POSSIBLE SUPPLIER: SRB TECHNOLOGIES (CANADA), INC  
320-140 BOUNDARY ROAD  
PEMBROKE, ONTARIO, K8A 6W5  
PHONE: 613-732-0055  
FAX: 613-732-0056
- 9) SEE TABLE FOR SUPPLIER PROCUREMENT P/N'S
- 10) SIGNS SHOULD BE A RED BACKGROUND, CLEAR LETTERING WITH WHITE BORDER AROUND EACH LETTER
- 11) SIGNS SHOULD BE SELF-LUMINOUS TO MINIMUM BRIGHTNESS OF 160 MICROLAMBERTS

RELEASED  
2013-08-01  
MD

E	REVISE SUPPLIER AND SUPPLIER PART NUMBERS	SFM	13.07.16
D	UPDATED TO COMPLY WITH QSI 043; ADDED SUPPLIER P/N PROCUREMENT CHART (ZN A4-1). REF: PAR11-127.	MB	11.11.02
C	ADD D3118-5	RF	05.02.22
B	ADD MINIMUM BRIGHTNESS = 160 MICROLAMBERTS	RF	04.05.05
A	NEW ISSUE	RF	02.04.15
REV.	DESCRIPTION	BY	DATE

DESIGN	SFM	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	SFM	DRAWING NO. <b>D3118</b>	REV. E SHEET 1 OF 1
CHECKED		TITLE <b>SIGN ASSEMBLY</b>	SCALE NTS
MFG. APPR.		COPYRIGHT © 2002 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
APPROVED			
DE APPR.			
DATE	13.07.16		

DART PART NUMBER	SUPPLIER PART NUMBER	THICKNESS "T"
D3118-1	9004030	0.52
D3118-3	9004043	0.52
D3118-5	9004001	0.66